



Please contact your AlcoTec representative prior to first time installs.

5XXX Series AlumaPak Mini **50 lb. - STANDARD SET-UP**

PAK-TUBING
Installed in Pak-Connector
(Sold by the foot)
**Should be rotated ¼ turn
periodically to minimize wear**

PAK-CONNECTOR
Installed on top of Pak-Cone

PAK-CONE
Installed on top of AlumaPak

PAK-RING*
Blue Steel ring installed on top
of cardboard donut.
*The wire is fed through the center of
the Pak-Ring.*

ALUMAPAK

PAK-CART
(OPTIONAL)
Installed under AlumaPak



*All drum packages are shipped with a 3" tall fiber ring in the bottom. The fiber ring is not required for the "standard" 5XXX series set-up and may be removed if desired.

Due to the wide variety of welding systems, some applications may require custom solutions.
Please contact AlcoTec Technical Services at 1-800-228-0750 for more information.



5XXX Series AlumaPak Mini

50 lb. - OPTIONAL SET-UP

PAK-EXTENDER

Slides over the mini drum and can be used to raise the Pak-Cone to a better working height. Not *required* for 5XXX mini drums.



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