



**Please contact your AlcoTec representative prior to first time installs.**

## **1XXX, 2XXX & 4XXX AlumaPak Mini** **50 lb. - STANDARD SET-UP**

- PAK-TUBING**  
Installed in Pak-Connector  
(Sold by the foot)  
**Should be rotated ¼ turn periodically to minimize wear**
- PAK-CONNECTOR**  
Installed on top of Pak-Cone
- PAK-CONE**  
Installed on top of Pak-Extender
- PAK-FEEDASSIST-A**  
(Shown on page 2)  
Installed on top of wire & fiber ring after cardboard donut is removed (See page 2)
- PAK-EXTENDER**  
Used to raise the Pak-Cone to a better working height and reduce kinks in wire.  
**Required**
- AlumaPak Mini**  
Under Pak-Extender
- Pak-Cart**  
(Optional)



Due to the wide variety of welding systems, some applications may require custom solutions.  
Please contact AlcoTec Technical Services at 1-800-228-0750 for more information.



## **1XXX, 2XXX & 4XXX AlumaPak Mini** **50 lb. - STANDARD SET-UP**



**Pak-Extender removed to show the inside of the mini-drum when set-up properly with the Pak-Feedassist-A located in the short fiber ring at the bottom.**

Pak-Feedassist-A includes spinner arm

Wire feeds through the end of the spinner arm.

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