



**Please contact your AlcoTec representative prior to first time installs.**

## **1XXX, 2XXX & 4XXX** **311 lb. - SET-UP OPTION #1**

**PAK-TUBING**  
Installed in Pak-Connector  
(Sold by the foot)  
**Should be rotated ¼ turn  
periodically to minimize wear**

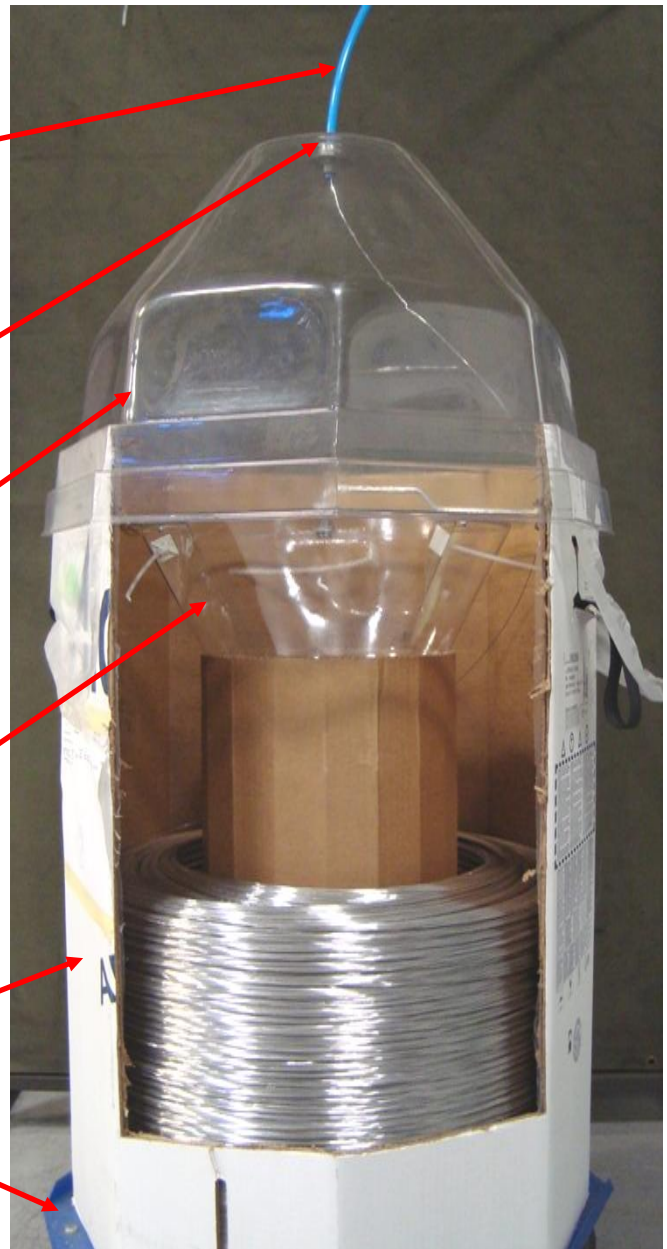
**PAK-CONNECTOR**  
Installed on top of Pak-Cone

**PAK-CONE**  
Installed on top of AlumaPak

**PAK-FEEDASSIST-A**  
Installed on top of cardboard  
riser\*  
**\*\*Part includes spinner arm\*\***  
*Wire feeds through end of  
spinner arm.*

**ALUMAPAK**

**PAK-CART**  
**(OPTIONAL)**  
Installed under AlumaPak



\* All 311 lb. soft wire drums (1XXX, 2XXX & 4XXX) include a corrugated riser like the one shown. Some customers prefer to remove the riser and install the feed assist unit directly on the wire (see set-up option #2). Regardless of which set-up is used, the required components are the same.

Due to the wide variety of welding systems, some applications may require custom solutions.  
Please contact AlcoTec Technical Services at 1-800-228-0750 for more information.



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## 1XXX, 2XXX & 4XXX 311 lb. - SET-UP OPTION #2

**PAK-TUBING**  
Installed in Pak-Connector  
(Sold by the foot)  
**Should be rotated ¼ turn  
periodically to minimize wear**

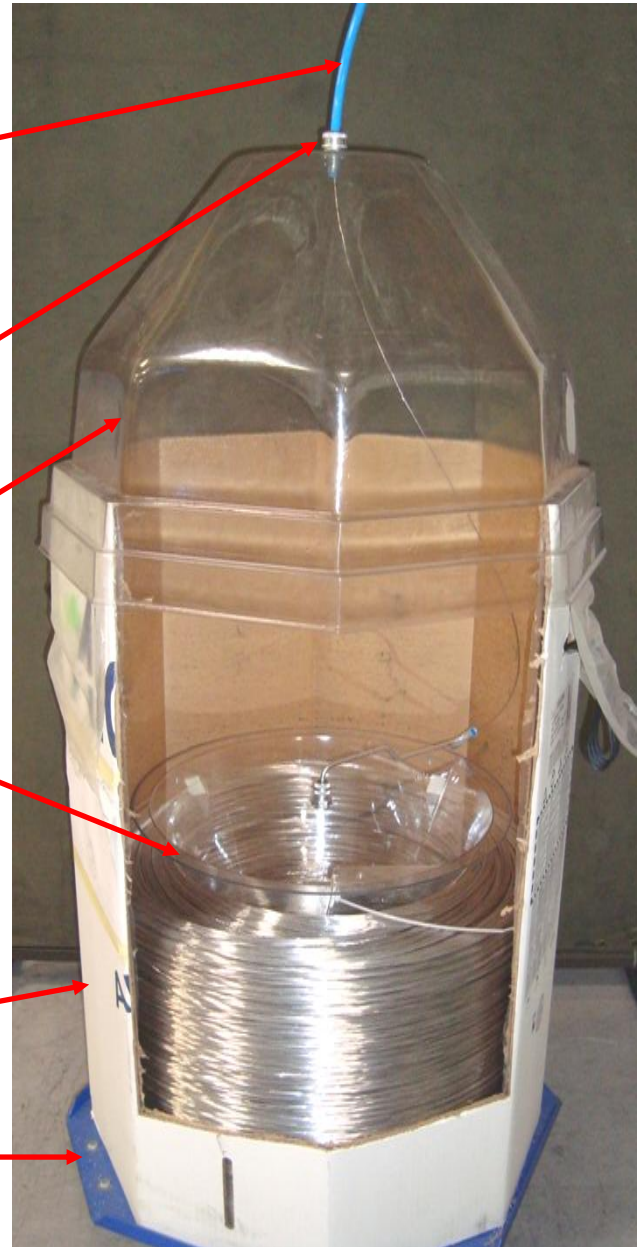
**PAK-CONNECTOR**  
Installed on top of Pak-Cone

**PAK-CONE**  
Installed on top of AlumaPak

**PAK-FEEDASSIST-A**  
Installed directly on top of wire\*  
*\*\*Part includes spinner arm\*\*  
Wire feeds through end of  
spinner arm.*

**ALUMAPAK**

**PAK-CART**  
(OPTIONAL)  
Installed under AlumaPak



\* All 311 lb. soft wire drums (1XXX, 2XXX & 4XXX) include a corrugated riser like the one shown in set-up option #1. Some customers prefer to remove the riser and install the feed assist unit directly on the wire as shown. Regardless of which set-up is used, the required components are the same.

Due to the wide variety of welding systems, some applications may require custom solutions.  
Please contact AlcoTec Technical Services at 1-800-228-0750 for more information.